



## HE-FDBK2

### 54" Curved LED Light Bar Mount

### 1999-2015 FORD F250/350 Super Duty

**NOTE:** Please read instructions before beginning installation. Check all of the kit's hardware to ensure it has all the proper contents. Be sure you have all needed parts and know where they go.

**Contents of Kit:** Driver and Passenger mount, Gaskets (2), 3/16" Rivets (7)

**Tools needed:** 3/16" Drill Bit, a Drill, Rivet Gun, Tape Measure, Permanent marker.

#### Installation Instructions:

1. Open the passenger's door and remove the weather stripping. Measuring 22 1/4" from the bottom of the seal flange, up the windshield post to the top edge of the light bracket. Mark the position of the light bracket. **PHOTO 1**



2. Next hold the light bracket in position and drill the three holes through the sheet metal with a 3/16" drill bit as seen in **PHOTO 2**. **NOTE:** Placing a piece of tape on the drill bit about 1/2" from the end of the bit (closer to the drill's chuck) will aid in not drilling too far into the cab of the truck.

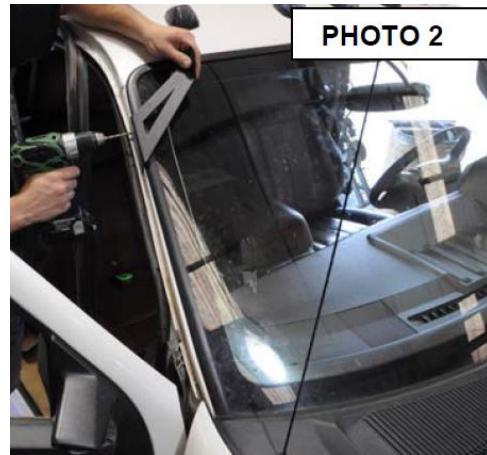


PHOTO 2

3. Use the supplied 3/16" rivets to secure the light brackets. **PHOTO 3**. **NOTE: Repeat steps on the driver side.**



PHOTO 3

4. Install the Led Light with the supplied instructions.
5. Trimming the weather stripping may be required after door is shut, so that the weather stripping sits flat on the new brackets.



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